



Instruction: VI-PUR-009	Page 1 of 7
Issue Date: 12/08/10	Rev. Date: 12/09/10 Rev. Num.: A
Approved By: Ron Naus, Purchasing Supervisor	

## Quality Clauses: Q0001 - Q0051

### 1. Purpose and Scope

#### Purpose

To document and control the revision of those contractual and internal quality requirements that are required to be flowed down to suppliers and subcontractors.

#### Scope

This instruction is applicable to those internal clauses related to the quality requirements that are published on purchase requisitions, purchase orders and on the Internet for supplier and subcontractor access. This document is **not** intended to define or control the usage of clauses.

### 2. Definitions

N/A

### 3. Responsibilities

It is the responsibility of the Purchasing Supervisor or assigned designee to update Internet web page upon approved changes.

### 4. Authority

Changes are required to be submitted through standard document change request process and must be approved by the Purchasing Supervisor or assigned designee and the Supplier Quality Manager or assigned designee.

### 5. Clauses

#### **Q0001 401(less F,K,V),506**

The following Quality Clauses from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 401(less F,K,V),506.

#### **Q0002 401(less F,K,V),506,907,910**

The following Quality Clauses from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order:401(less F,K,V),506, 907 and 910.

#### **Q0003 401B,D,E,506,902**

The following Quality Clauses from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 401B, D, E, 506, and 902.



Instruction: VI-PUR-009	Page 2 of 7
Issue Date: 12/08/10	Rev. Date 12/09/10 Rev. Num.: A

---

---

## Quality Clauses: Q0001 - Q0051

### **Q0004 401A,C,I,506,902**

The following Quality Clauses from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 401A, C, I, 506, and 902.

### **Q0005 401A,B,D,E,P,506,902,903**

The following Quality Clauses from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 401A, B, D, E, P, 506, 902 AND 903.

### **Q0006 401A,B,D,E,P,506,902**

The following Quality Clauses from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 401A, B, E, D, P, 506, and 902.

### **Q0007 401,506,605,902,903,907,911**

The following Quality Clause from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 401, 506, 605, 902, 903, 907 and 911.

### **Q0008 401,506**

The following Quality Clause from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 401, 506.

### **Q0009 401,506,605,902**

The following Quality Clause from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 401, 506, 605, and 902.

### **Q0010 401G,506**

The following Quality Clause from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 401G, 506.

### **Q0011 401M,506,**

The following Quality Clause from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 401M, 506.

### **Q0012 401,506,902**

The following Quality Clause from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 401, 506, and 902.



Instruction: VI-PUR-009	Page 3 of 7
Issue Date: 12/08/10	Rev. Date 12/09/10 Rev. Num.: A

---

---

## Quality Clauses: Q0001 - Q0051

### **Q0013 401,506,901**

The following Quality Clause from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 401, 506, and 901.

### **Q0014 401,506,603,902,911**

The following Quality Clause from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 401, 506, 603, 902 and 911.

### **Q0015 401,506,605,**

The following Quality Clause from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 401, 506, 605.

### **Q0016 401G,506,902**

The following Quality Clause from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 401G, 506, 701, and 902.

### **Q0017 401(less F,K,V),506**

The following Quality Clauses from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 401(less F,K,V),506.

### **Q0018 401(less F,K,V),506,911**

The following Quality Clauses from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order:401(less F,K,V),506, and 911.

### **Q0019 401B,M,506,902**

The following Quality Clauses from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 401B,M, 506, and 902.

### **Q0020 401B,E,M,506,902**

The following Quality Clauses from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 401B,E,M, 506, and 902.

### **Q0021 506,902**

The following Quality Clauses from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 506, and 902.



Instruction: VI-PUR-009	Page 4 of 7
Issue Date: 12/08/10	Rev. Date 12/09/10 Rev. Num.: A

---

---

## Quality Clauses: Q0001 - Q0051

### **Q0022 506**

The following Quality Clauses from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 506.

### **Q0023 401B,D,E, 506**

The following Quality Clauses from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 401 B,D,E, and 506.

### **Q0024 401G, 506, and 902**

The following Quality Clauses from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 401G, 506, and 902.

### **Q0025 401A,B,C,D,E,J,L,P, and 506**

The following Quality Clauses from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 401A,B,C,D,E,J,L,P, and 506.

### **Q0026 (BLANK- NOT USED)**

### **Q0027 401 (LESS F,K,V), 506, 909 and 912**

The following Quality Clauses from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 401(LESS F,K,V), 506, 909 and 912.

### **Q0028 401 (LESS F,K,V), 506, and 912**

The following Quality Clauses from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 401 (LESS F,K,V), 506, and 912.

### **Q0029 401 (LESS F,K,V), 506, 907, 912**

The following Quality Clauses from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 401 (LESS F,K,V),506, 907 and 912.

### **Q0030 401-F, 506**

The following Quality Clauses from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 401-F, and 506.



Instruction: VI-PUR-009	Page 5 of 7
Issue Date: 12/08/10	Rev. Date 12/09/10 Rev. Num.: A

---

---

## Quality Clauses: Q0001 - Q0051

### **Q0031 401 (LESS F,K,V), 506, 910**

The following Quality Clauses from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 401 (LESS F,K,V),506, and 910.

### **Q0032 401 (LESS F,K,N,V), 506**

The following Quality Clauses from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 401 (LESS F,K,N,V),and 506.

### **Q0033 401 (D,E), 506A, 608, 609, 918, 921A(4), 921B, 921C, 923A, 923B**

The following Quality Clauses from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 401 (D, E), 506A, 608, 609, 918, 921A(4), 921B, 921C, 923A and 923B.

### **Q0034 401 (D, E), 506A, 601A, 601B, 608, 609, 918, 921A(2), 921B, 923A, 923B**

The following Quality Clauses from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 401 (D, E), 506, 601A, 601B, 608, 609, 918, 921A(2), 921B, 923A and 923B.

### **Q0035 506, 806, 921B, 923A**

The following Quality Clauses from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 506, 806, 921B and 923A.

### **Q0036 506A, 806,921(B)1, 923A**

The following Quality Clauses from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 506A, 806, 921B(1) and 923A.

### **Q0037 401 (LESS F,K,N,V), 506, 921A(1), 923A, 923B**

The following Quality Clauses from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 401 (LESS F,K,N,V),506, 921A(1), 923A and 923B.

### **Q0038 401 (LESS F,K,N,V), 506, 921A(2), 923A, 923B**

The following Quality Clauses from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 401 (LESS F,K,N,V),506, 921A(2), 923A and 923B.



Instruction: VI-PUR-009	Page 6 of 7
Issue Date: 12/08/10	Rev. Date 12/09/10 Rev. Num.: A

---

---

## Quality Clauses: Q0001 - Q0051

### **Q0039 401 (LESS F,K,N,V), 506, 921A(1), 921B, 923A, 923B.**

The following Quality Clauses from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 401 (LESS F,K,N,V),506, 921A(1), 921B, 923A and 923B.

### **Q0040 401 (LESS F,K,N,V), 506, 921A(1), 921B, 921(B)1, 923A, 923B.**

The following Quality Clauses from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 401 (LESS F,K,N,V),506, 921A(1), 921B, 921(B)1, 923A and 923B.

### **Q0041 401 (B, D, E), 506, 902, 903, 907**

The following Quality Clauses from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order:401 (B, D, E), 506, 902, 903 and 907.

### **Q0042 506, 806, 921B, 921 B(1), 921C, 923A**

The following Quality Clauses from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 506, 806, 921B, 921B(1), 921C and 923A.

### **Q0043 506, 806, 923A**

The following Quality Clauses from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 506, 806 and 923A.

### **Q0044 401 (B, D, E), 506, 902, 903, 910**

The following Quality Clauses from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 401 (B, D, E), 506, 902, 903 and 910.

### **Q0045 401 (B, D, E), 506, 902**

The following Quality Clauses from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 401 (B, D, E), 506, and 902.

### **Q0046 401 (B, D, E), 506, 902, 903, 907, 910**

The following Quality Clauses from the Purchasing Notations Manual (VI-PNM101-3/09) apply to this purchase order: 401 (B, D, E), 506, 902, 903, 907 and 910.



Instruction: VI-PUR-009	Page 7 of 7
Issue Date: 12/08/10	Rev. Date 12/09/10 Rev. Num.: A

---

---

## Quality Clauses: Q0001 - Q0051

### **Q0047 401 A,B,C,D,E,506, 923A and 923B.**

The following Quality Clauses from the Purchasing Notations Manual VI-PNM101-3/09) apply to this purchase order: 401 A,B,C,D,E, 506, 923A and 923B

### **Q0048 701**

The following Quality Clause from the Purchasing Notations Manual VI-PNM101-3/09) apply to this purchase order: 701.

### **Q0049 702**

The following Quality Clause from the Purchasing Notations Manual VI-PNM101-3/09) apply to this purchase order: 702.

### **Q0050 801**

The following Quality Clause from the Purchasing Notations Manual VI-PNM101-3/09) apply to this purchase order: 801.

### **Q0051 Basic Certification Of Conformance**

Supplier must include with each shipment a signed certificate of conformance or compliance to the requirements of the VACCO purchase order and references. Certification must include VACCO purchase order number, the part number or catalog number with dash number if applicable, and revision of product supplied, quantity, and a supplier lot, work order, sales order, or other number through which all quality records necessary to verify conformance can be traced. Quality records must be available for VACCO review upon request.