

SCOPE OF ACCREDITATION

Welding

Vacco Industries
10350 Vacco St
South El Monte, CA 91733-3399

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7110 Rev G - Nadcap Audit Criteria for Welding/ Torch and Induction Brazing and Additive Manufacturing (This is required for all Welding / Torch and Induction Brazing and Additive Manufacturing audits) (to be used on audits on/after 25-Apr-2021)

AC7110S - Nadcap Supplemental Audit Criteria for Welding, Torch and Induction Brazing, and Additive Manufacturing (to be used on audits on/after 25-Apr-2021)

U00 None

AC7110/5 Rev I - Nadcap Audit Criteria for Fusion Welding (to be used on audits on/after 6 Jan 2019)

Baseline (All audits)

Supplement C – Automatic / Semi-automatic (Additional requirements)

Supplement D – Titanium (Additional requirements)

Supplement F – Filler Materials (Additional requirements)

Supplement G – Processes using Gas (For example GTAW, PAW) (Additional requirements)

Supplement J – Tack Welding (Additional requirements)

Supplement K – Metallographic Evaluation of Qualification Welds (Additional requirements)

AC7110/5S Rev G - SUPPLEMENTAL AUDIT CRITERIA FOR WELDING For Fusion Welding (to be used on audits on or after 01-Aug-2021)

U00 None

AC7110/12 Rev F - Nadcap Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6)

Baseline (All audits)

Supplement A – Metallographic Evaluation of Qualification Welds (Additional requirements)

**AC7110/12S Rev H - Nadcap Supplemental Audit Criteria for Welder/Welding Operator
Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6) (to be used on
audits on/after 4 September, 2016)**

U00 None