



An ESCO Technologies Company

VACCO INDUSTRIES

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Date: 3/10/2021

Subject: **VI-QFD-001 Revision 23.0**

Please review this information and the updates made to the VI-QFD-001 Revision 23.0.

ADDED: See 6. General Quality Clauses for additional requirements. for notes:

6.1, 6.6, 6.8, 6.11, 6.13, 6.14, 6.15, 6.25, 6.35, 6.38, 6.42, 7.5, 7.7, 8.

6.11 Removed requirement for QF-LOG-001.

6.26 Added: and/or threaded

6.35 Added: A compliance statement on the website if acceptable

6.38 Added: These Clauses are not applicable for products that are nonmetallic

A compliance statement on the website if acceptable

6.38A Added: Supplier of record and the mill certification (if applicable)

6.42 Added: New Clause for Flight Safety for Collins program

7.5 Added: the requirement for recorded dimensions

7.9 New Clause for Calibration

8. Added: See 6. General Quality Clauses for additional requirements.

8.3 Added: Tool number

8.9 Added: A REACH statement is equivalent to the Mercury Free Statement; See 8. Certification Requirements for general certification requirements.

Reformatted several Clauses

ADDED: See 8. Certification Requirements for general certification requirements. to the following notes:

9.1, 9.7, 9.8, 10.

10.2 Added: When required, hardware found...

10.11 Removed: Classes I, II, III, replaced with all classes. Protection level required,

10.11 Added: ESD protection

11.3d New Clause structure Added for Calibration.

Please review Quality Clauses at the time of the PO date to ensure that requirements are met for the released revision. Notify one of the individuals below for questions concerning Quality or Training.

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